



## 2 ROSONI

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- 2.1 ROSONI SEMPLICI
- 2.2 ROSONI TRADIZIONALI
- 2.3 ROSONI VARI
- 2.4 ROSONI GRANDI
- 2.5 ROSONI CON FOGLIE
- 2.6 FIGURE CENTRALI

## 2 ROSETTES

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- 2.1 SIMPLE ROSETTES
- 2.2 TRADITIONAL ROSETTES
- 2.3 VARIOUS ROSETTES
- 2.4 BIG SIZE ROSETTES
- 2.5 ROSETTES WITH LEAVES
- 2.6 CENTRAL PANELS





Esecuzione battitura rivetti (art. 4265)  
*Rivets hammering (art. 4265)*

Esecuzione freccetta  
*Spear manufacturing*

Saldatura  
*Welding*



## TRAFILATO - DRAWING

### GEZOGENES STÜCK - TREFILADO - TREFILE

Il ferro trafilato è ottenuto tramite la riduzione progressiva della sezione. Il pezzo freddo viene tirato attraverso una successione progressiva di “filiere” con fori sempre più piccoli, fino ad ottenere la sezione desiderata. Questa lavorazione permette di conferire al ferro una maggiore precisione di forma e di dimensioni. Il ferro trafilato è riconoscibile in quanto la sua superficie è completamente liscia e lucida.

Drawn iron is obtained by progressively reducing the section.

The cold detail is drawn by means of “dies” in subsequent progression.

The holes of each die are smaller comparing with the previous ones, until the needed iron section is obtained. This type of processing allows to get a higher precision in terms of shape and dimensions.

Drawn iron is characterised by its smooth and bright surface.

Das gezogene Eisen wird erzeugt durch die progressive Reduzierung seines Durchmessers. Das kalte Werkstück wird durch eine Folge Zugmatrizen gezogen die einen progressiv kleineren Durchmesser aufweisen, bis der erwünschte Querschnitt erreicht wird. Das gezogene Eisen ist an seiner völlig glatten und glänzenden Oberfläche erkennbar.

El hierro trefilado es obtenido reduciendo progresivamente la sección.

La pieza fría es tirada a través de una sucesión progresiva de “hileras” dotadas de agujeros más y más pequeños, hasta obtener la sección deseada.

Este tipo de manufactura permite conferir al hierro mayor precisión de formas y dimensiones.

El hierro trefilado puede ser reconocido de su superficie que es completamente pareja y brillante.

On obtient le fer tréfilé en réduisant progressivement la section. La pièce froide est tirée par une succession progressive de filières avec des trous de plus en plus petits, jusqu'à obtenir la section désirée. Ce travail donne au fer forme et dimensions plus précises. Le fer tréfilé se distingue pour sa surface complètement lisse et polie.

# ROSONI

## ROSETTES

2

Artifer



*particolari che fanno la differenza • details which make the difference*



*particolari che fanno la differenza • details which make the difference*

2.1

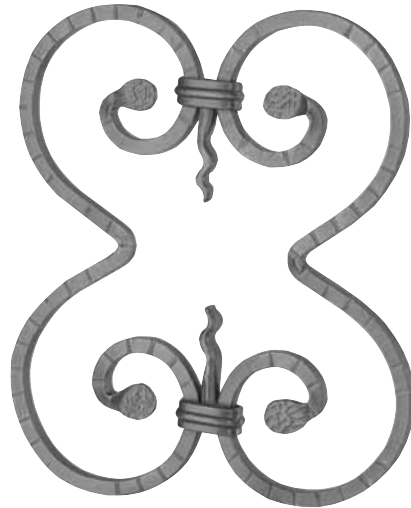
↖ *Martellato*  
*Hammered*

□ *Fascettato*  
*With collars*

*Particolare finitura*  
*Finish detail*



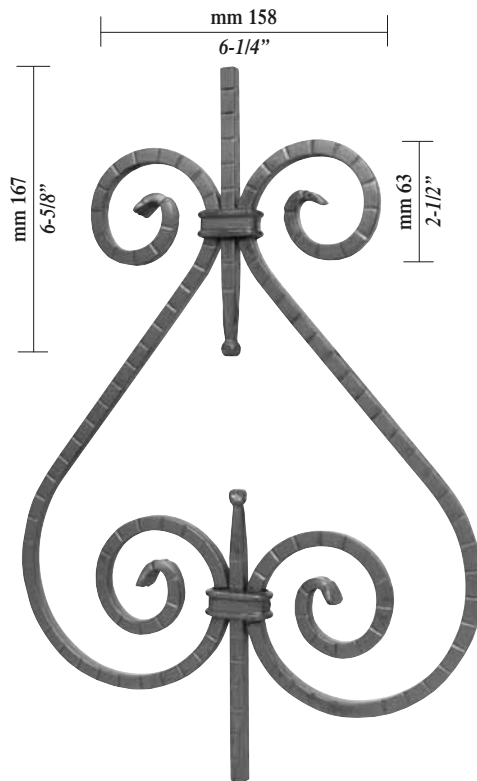
mm 210 x 300 h    8-1/4" x 12" h  
1100    ■ 8 x 8    5/16" x 5/16"



mm 210 x 240 h    8-1/4" x 9-1/2" h  
1101-023R    ↖ ■ 8 x 8    5/16" x 5/16"



mm 210 x 250 h    8-1/4" x 10" h  
1105    ↖ ■ 8 x 8    5/16" x 5/16"



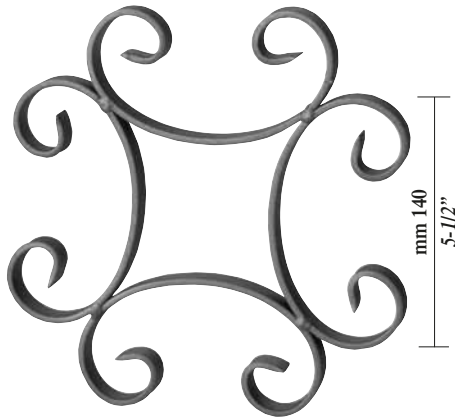
mm 250 x 370 h    10" x 14-1/2" h  
1110    ↖ ■ 8 x 8    5/16" x 5/16"

■ *Ferro pieno quadro*  
Square iron

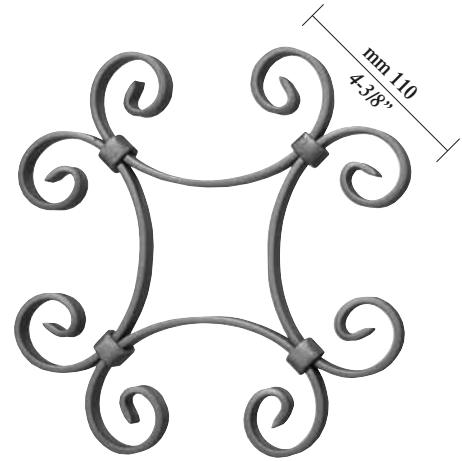
■ *Ferro pieno piatto*  
Flat iron

● *Ferro pieno tondo*  
Round iron

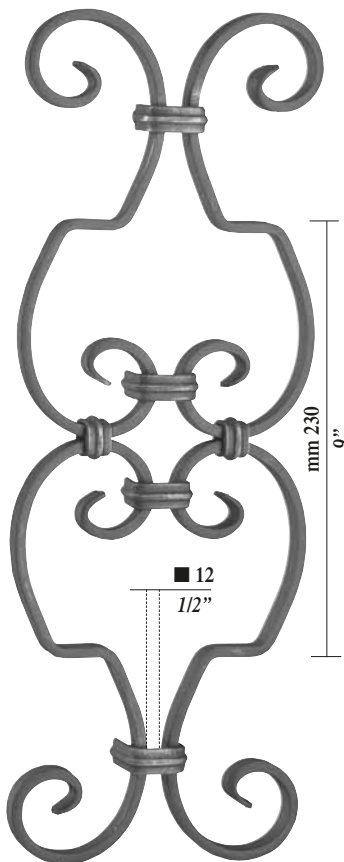
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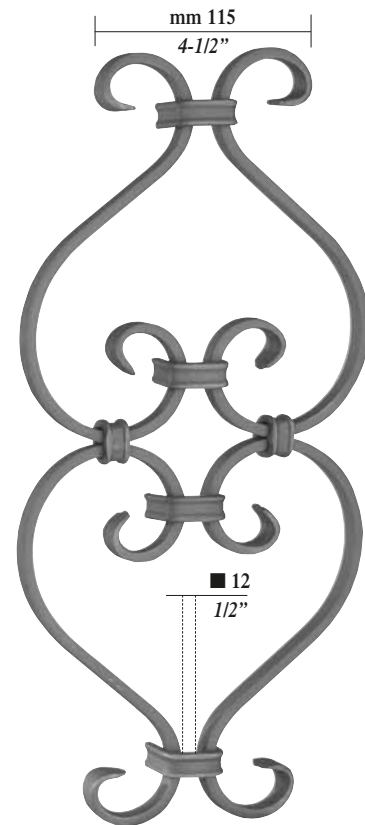
mm 240 x 240 h 9-1/2" x 9-1/2" h  
2001 ■ 16 x 4 5/8" x 5/8"



mm 240 x 240 h 9-1/2" x 9-1/2" h  
2002 □ ■ 16 x 4 5/8" x 5/8"





mm 160 x 450 h 6-1/4" x 17-3/4" h  
1120-063 🔥 ■ 12 x 6 1/2" x 1/4"



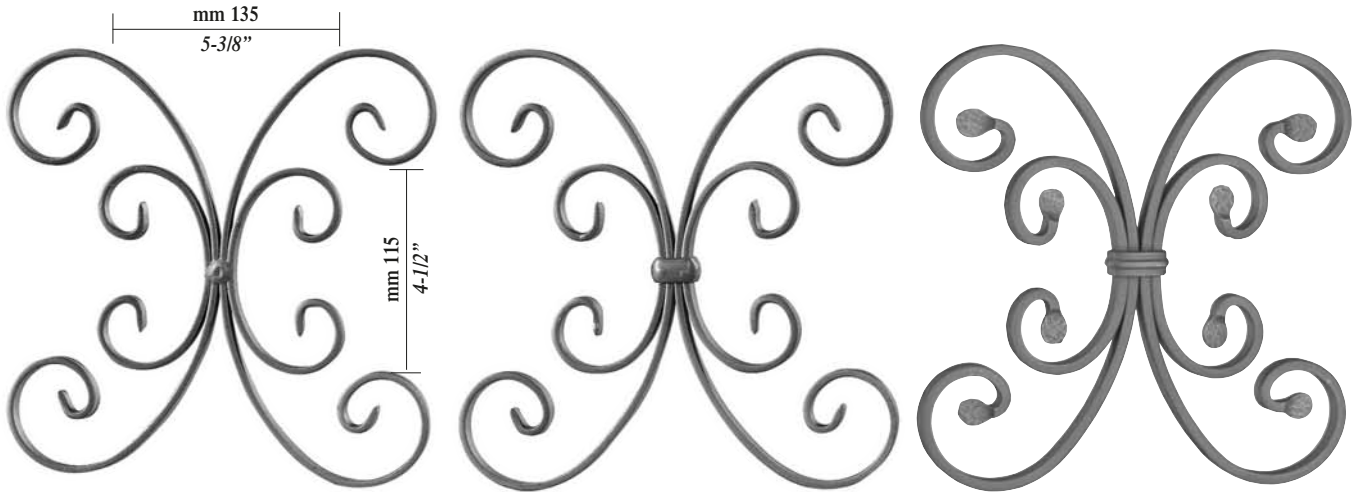
mm 190 x 410 h 7-1/2" x 10-1/8" h  
1121-063 🔥 ■ 12 x 6 1/2" x 1/4"

 *Martellato*  
Hammered

 *Rifinito a caldo*  
Hot finished

 *Fascettato*  
With collars

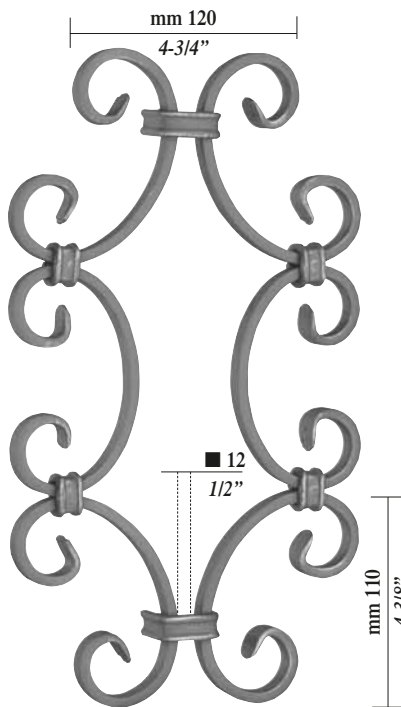
*Particolare finitura*  
Finish detail




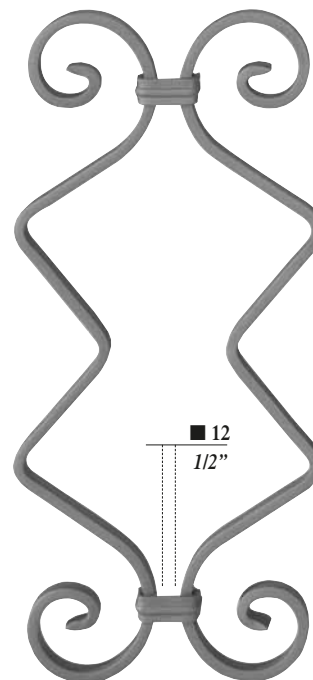
mm 250 x 250 h 10" x 10" h  
2010 ■ 16 x 4 5/8" x 5/8"

mm 250 x 250 h 10" x 10" h  
2011 □ ■ 16 x 4 5/8" x 5/8"

mm 250 x 250 h 10" x 10" h  
2013-063 □ ■ 12 x 6 5/8" x 5/8"



mm 190 x 350 h 7-1/2" x 13-3/4" h  
1122-063  ■ 12 x 6 1/2" x 1/4"



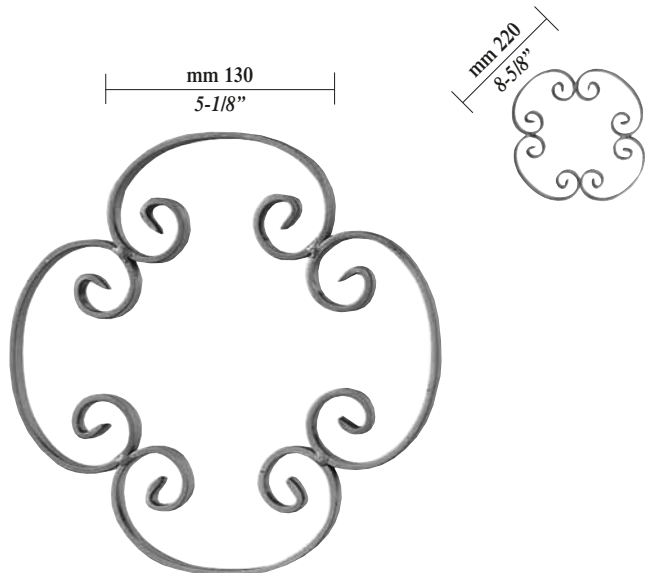
mm 180 x 360 h 7" x 14-1/8" h  
1123-063 ■ 12 x 6 1/2" x 1/4"

■ *Ferro pieno quadro*  
Square iron

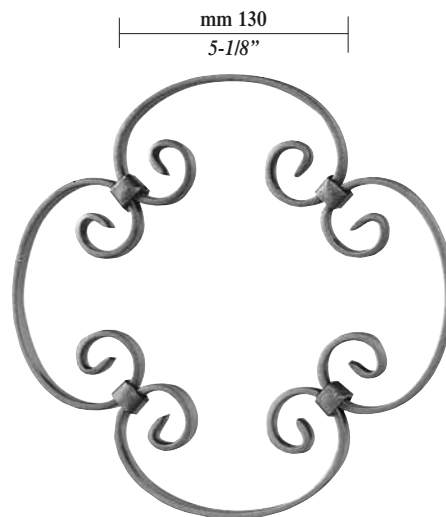
■ *Ferro pieno piatto*  
Flat iron

● *Ferro pieno tondo*  
Round iron

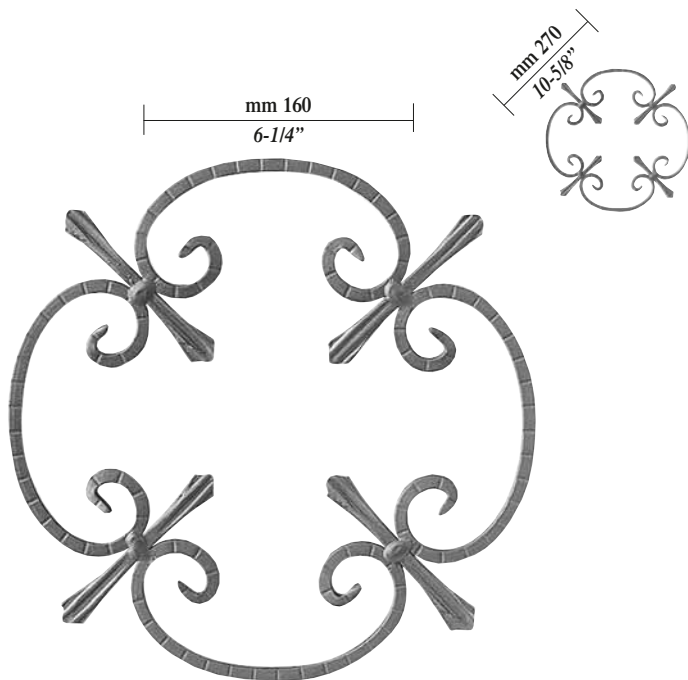
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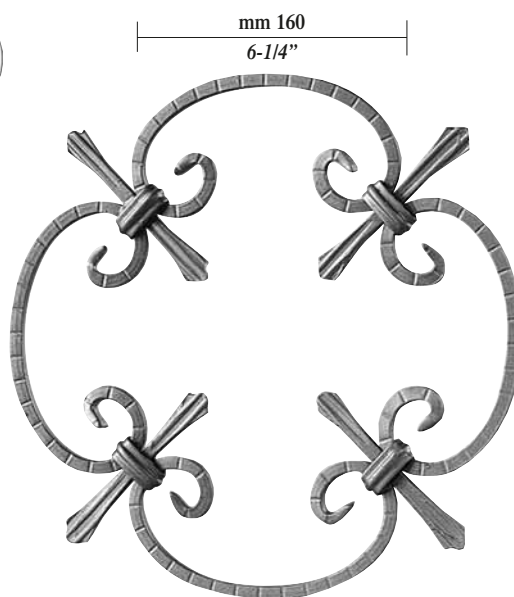
Ø mm 250 Ø 10"  
2005 ■ 16 x 4 5/8"x 1/8"



Ø mm 250 Ø 10"  
2006 □ ■ 16 x 4 5/8"x 1/8"




Ø mm 300 Ø 12"  
2020 ◀ ■ 8 x 8 5/16"x 5/16"




Ø mm 300 Ø 12"  
2021 ◀ □ ■ 8 x 8 5/16"x 5/16"

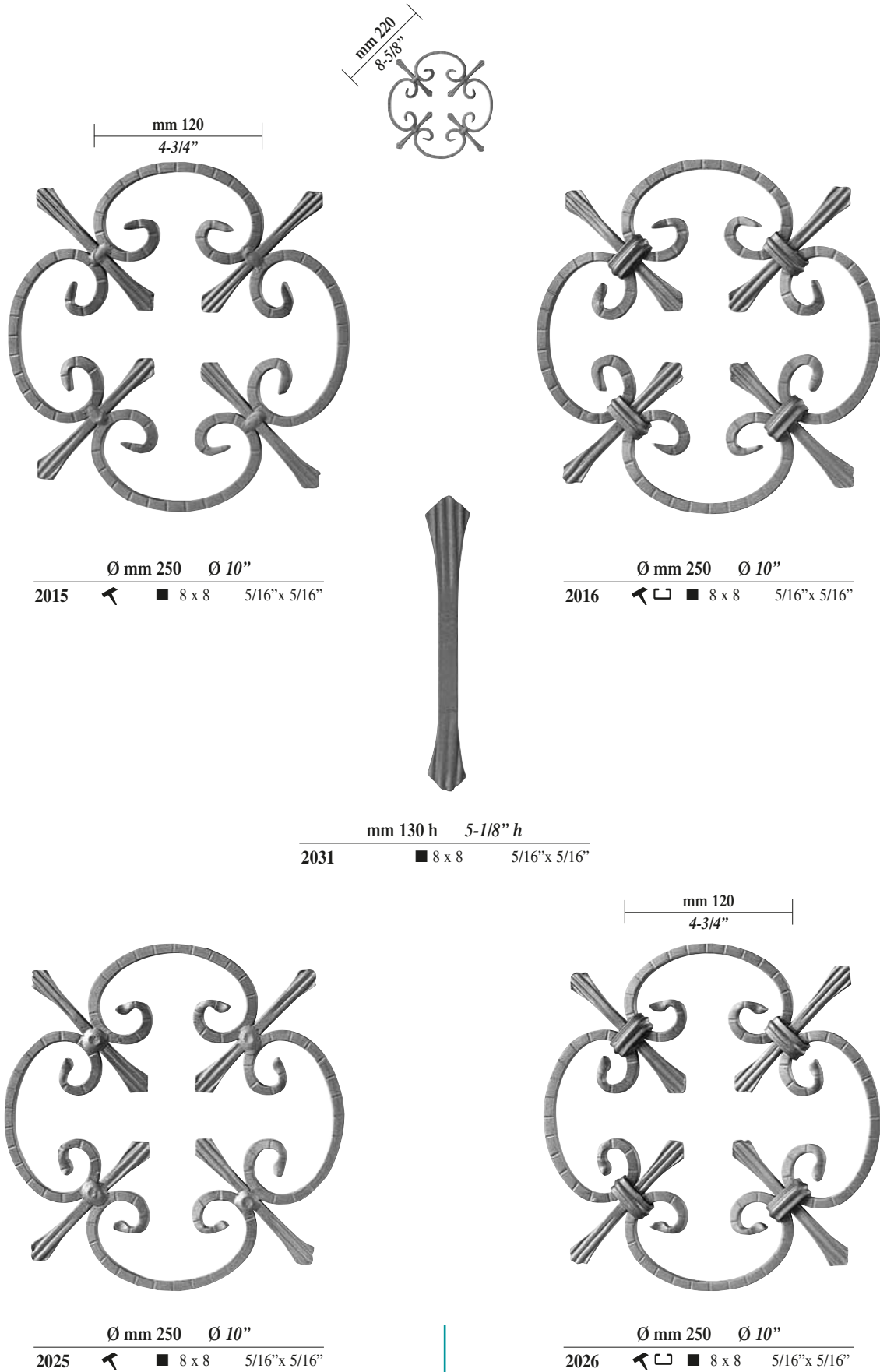


 *Martellato*  
Hammered

 *Rifinito a caldo*  
Hot finished

 *Fascettato*  
With collars

*Particolare finitura*  
Finish detail

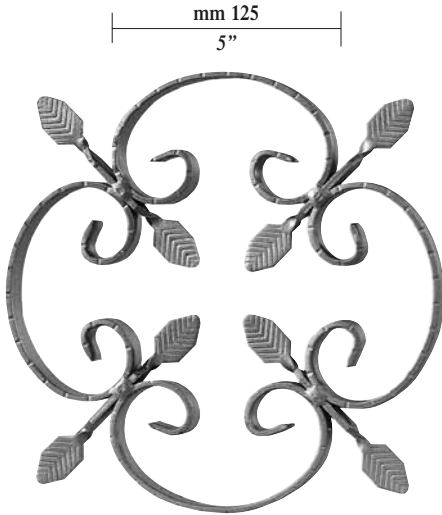


■ Ferro pieno quadro  
Square iron

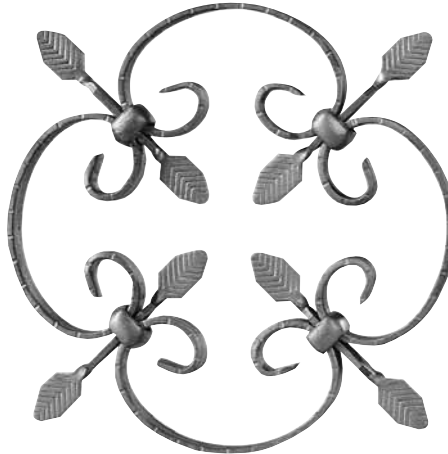
■ Ferro pieno piatto  
Flat iron

● Ferro pieno tondo  
Round iron

2.2



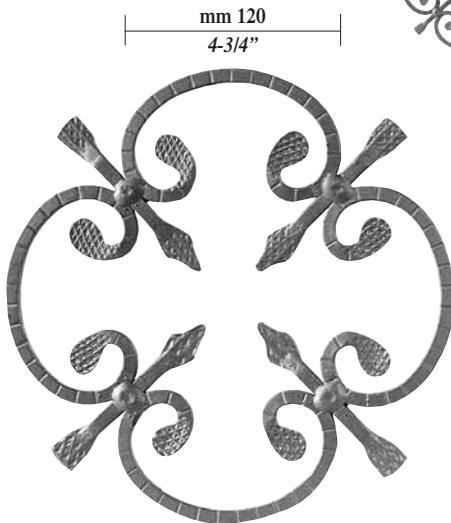
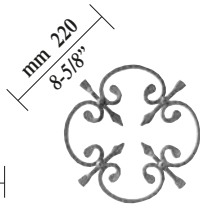
2035 ◀ ■ 20 x 4 3/4" x 1/8"  
Ø mm 250 Ø 10"



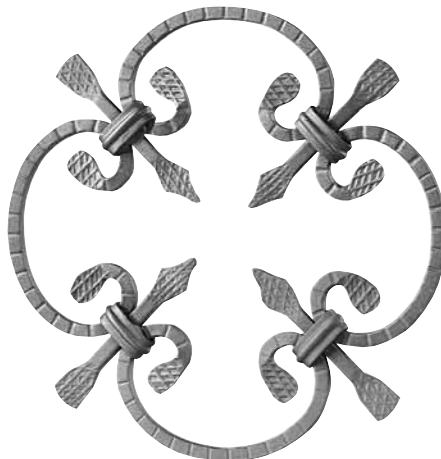
2036 ◀ □ ■ 20 x 4 3/4" x 1/8"  
Ø mm 250 Ø 10"



2037 ■ 20 x 4 3/4" x 1/8"  
mm 132 h 5-1/4" h



2040 ◀ ■ 8 x 8 5/16" x 5/16"  
Ø mm 250 Ø 10"





2041 ◀ □ ■ 8 x 8 5/16" x 5/16"  
Ø mm 250 Ø 10"



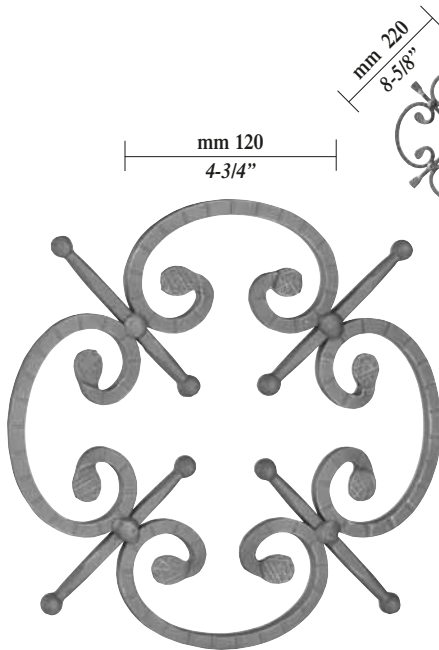
2039 ■ 8 5/16"  
mm 105 h 4-1/8" h

 *Martellato*  
Hammered

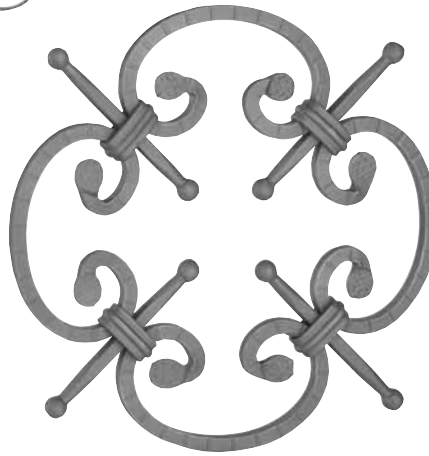
 *Rifinito a caldo*  
Hot finished


 *Fascettato*  
With collars

*Particolare finitura*  
Finish detail



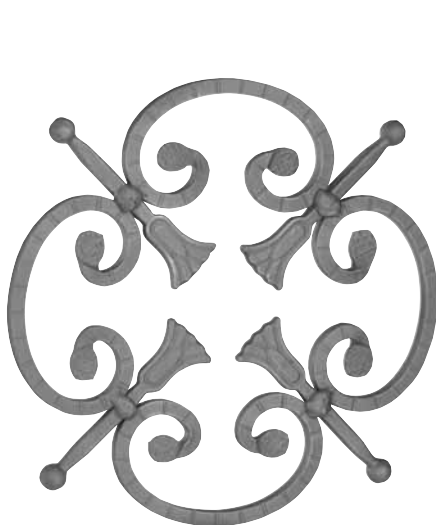
Ø mm 250 Ø 10"  
2042-023R  ■ 8 x 8 5/16" x 5/16"



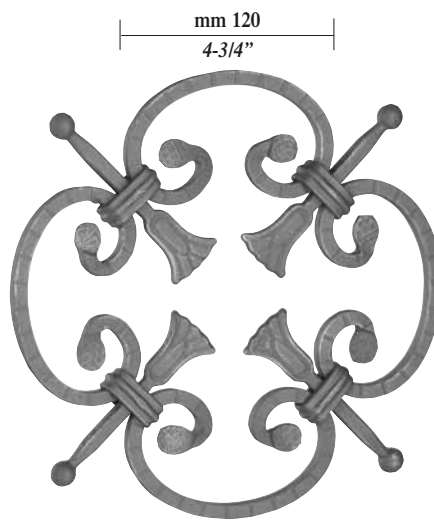
Ø mm 250 Ø 10"  
2042-123R  ■ 8 x 8 5/16" x 5/16"




Ø mm 120 Ø 4-3/4"  
2042-023F ■ 8 x 8 5/16" x 5/16"



Ø mm 250 Ø 10"  
2043-023R  ■ 8 x 8 5/16" x 5/16"



Ø mm 250 Ø 10"  
2043-123R  ■ 8 x 8 5/16" x 5/16"



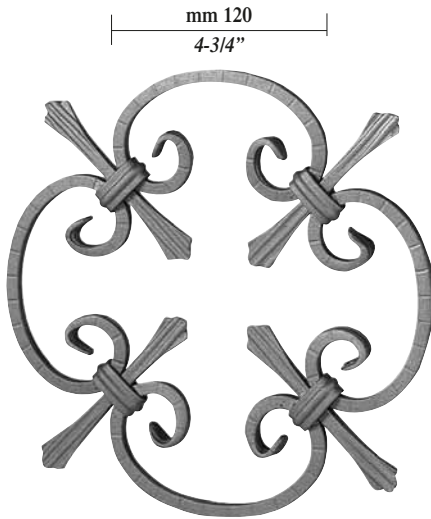
Ø mm 120 Ø 4-3/4"  
2043-023F ■ 8 x 8 5/16" x 5/16"

■ Ferro pieno quadro  
Square iron

■ Ferro pieno piatto  
Flat iron

● Ferro pieno tondo  
Round iron

2.2



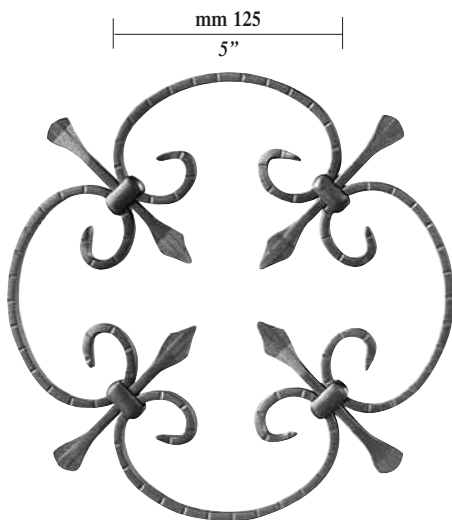
Ø mm 250 Ø 10"  
2030 ◀ ◻ 🔥 ■ 8 x 8 5/16" x 5/16"



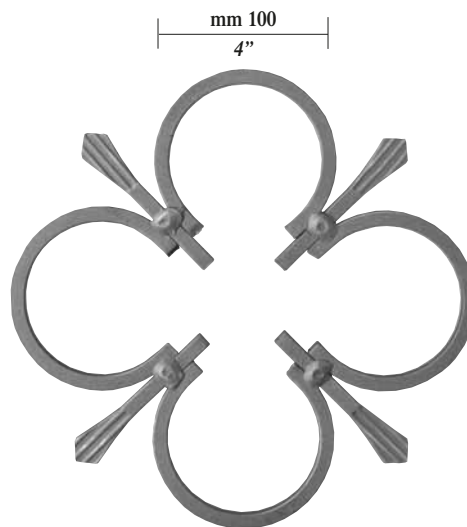
Ø mm 250 Ø 10"  
2045 ◀ ◻ 🔥 ■ 12 x 6 1/2" x 1/4"



mm 105 h 4-1/8" h  
2046 ■ 12 x 6 1/2" x 1/4"



Ø mm 250 Ø 10"  
2060 ◀ ◻ ■ 10 x 5 3/8" x 3/16"





Ø mm 250 Ø 10"  
2065 ■ 8 x 8 5/16" x 5/16"



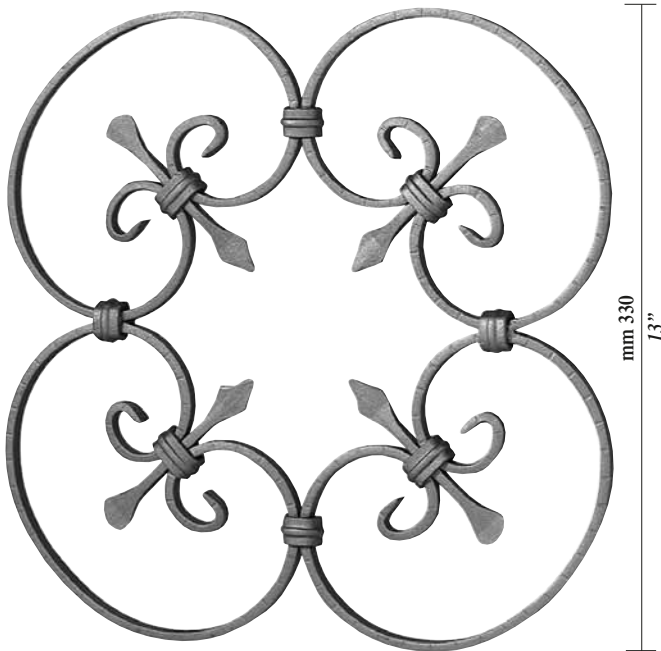
mm 110 h 4-3/8" h  
2049 ■ 10 x 5 3/8" x 3/16"

 **Martellato**  
Hammered

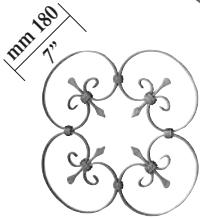
 **Rifinito a caldo**  
Hot finished



 **Fascettato**  
With collars

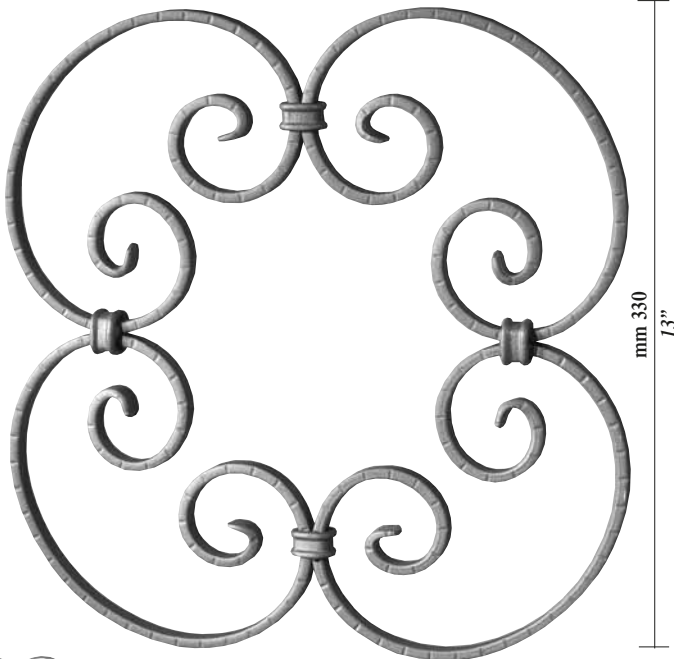
**Particolare finitura**  
Finish detail



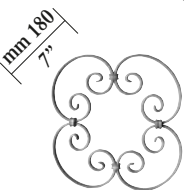
mm 330  
13"



Ø mm 380 Ø 15"  
2050   ■ 10 x 5 3/8" x 3/16"



mm 330  
13"



Ø mm 380 Ø 15"  
2055   ■ 12 x 6 1/2" x 1/4"



mm 120 h 4-3/4" h  
2044-023F ■ 8 x 8 5/16" x 5/16"



mm 120 h 4-3/4" h  
2047-023F ■ 8 x 8 5/16" x 5/16"



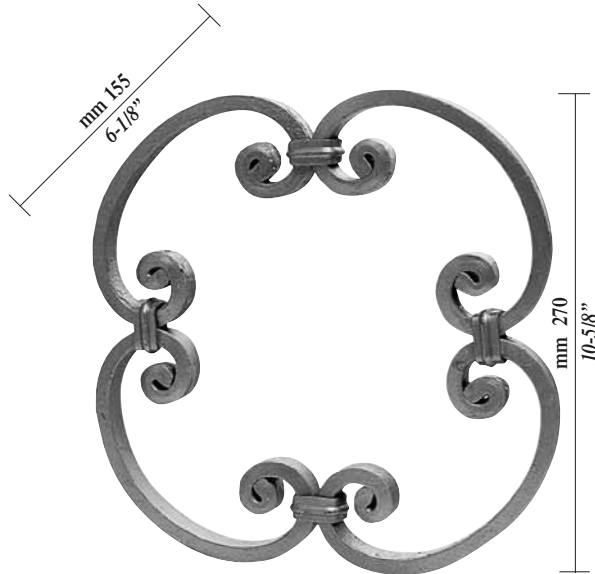
mm 120 h 4-3/4" h  
2048-023F ■ 8 x 8 5/16" x 5/16"

■ Ferro pieno quadro  
Square iron

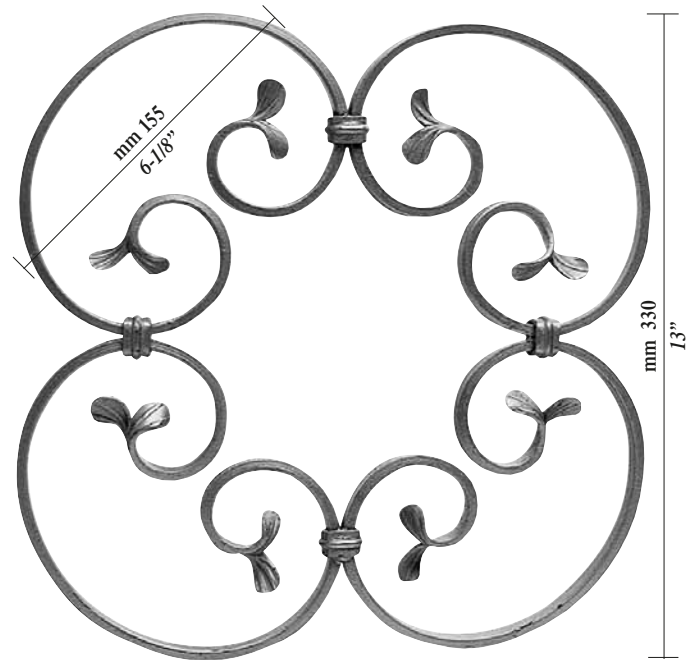
■ Ferro pieno piatto  
Flat iron

● Ferro pieno tondo  
Round iron

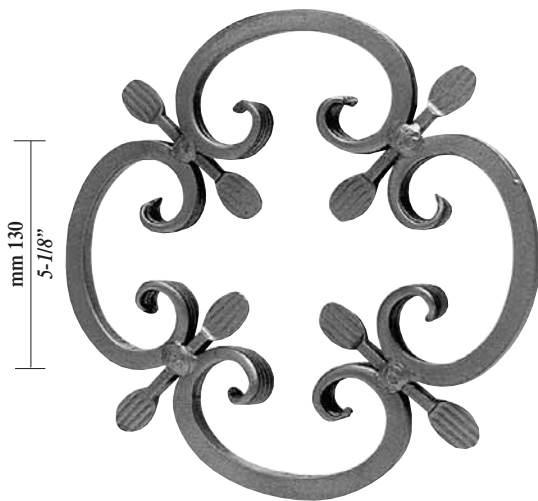
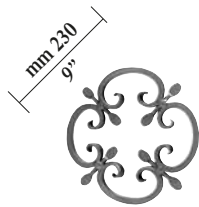
2.3



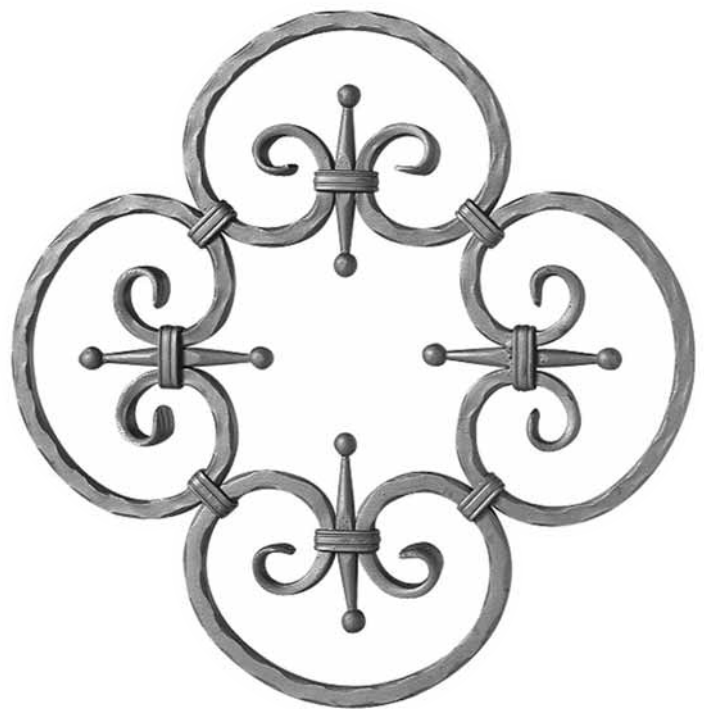
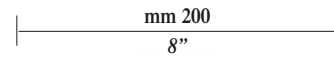
Ø mm 300 Ø 12"  
4145 ■ 20 x 10 3/4" x 3/8"



Ø mm 380 Ø 15"  
4165 ■ 12 x 6 1/2" x 1/4"





Ø mm 250 Ø 10"  
4180 ■ 12 1/2"



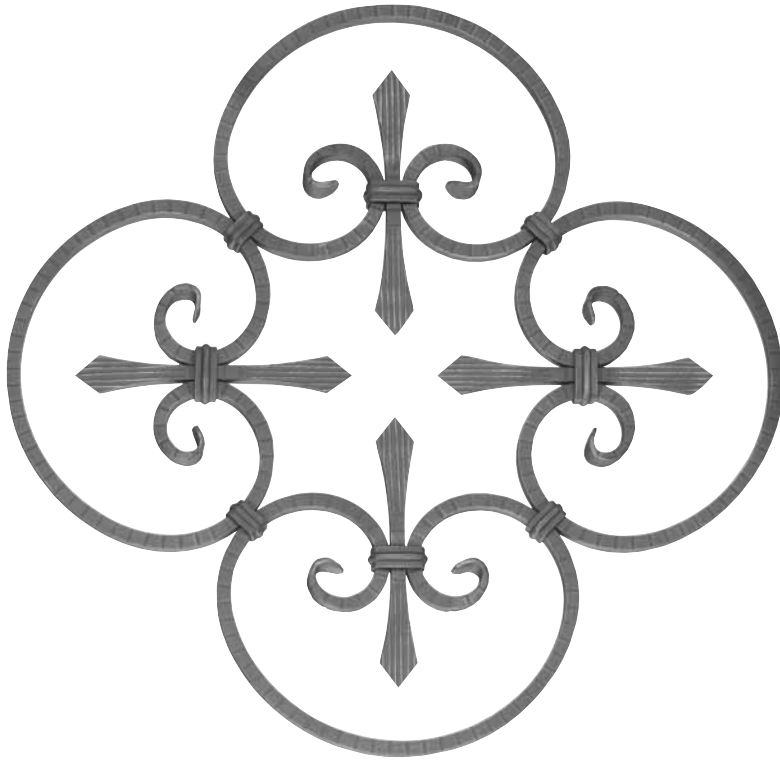
Ø mm 410 Ø 16-1/8"  
4182 ■ 12 1/2"

 *Martellato*  
Hammered

 *Rifinito a caldo*  
Hot finished


 *Fascettato*  
With collars

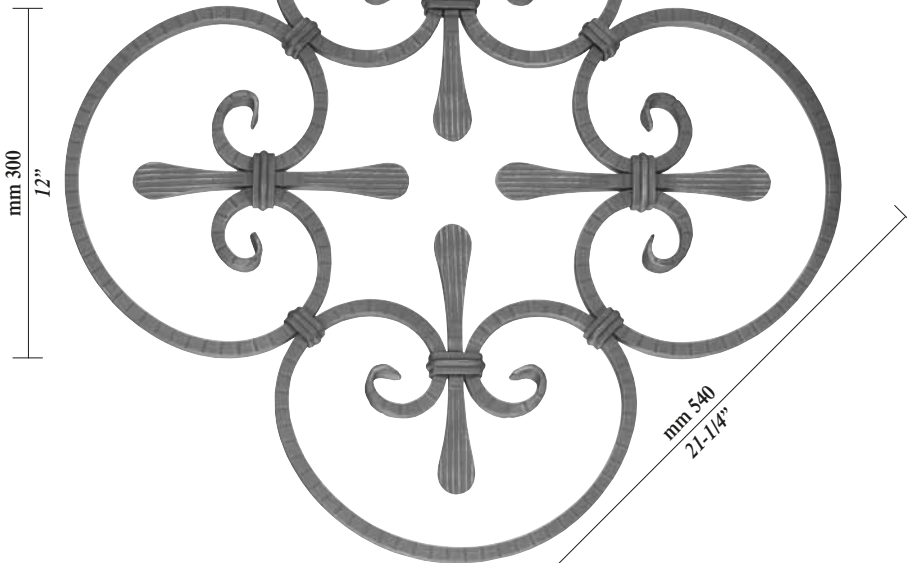
*Particolare finitura*  
Finish detail



Ø mm 630    Ø 25"  
2100-025R   ■ 12    1/2"



mm 220 x 350 h    8-5/8" x 13-3/4" h  
4103-070B  ■ 16 x 8    5/8" x 5/16"

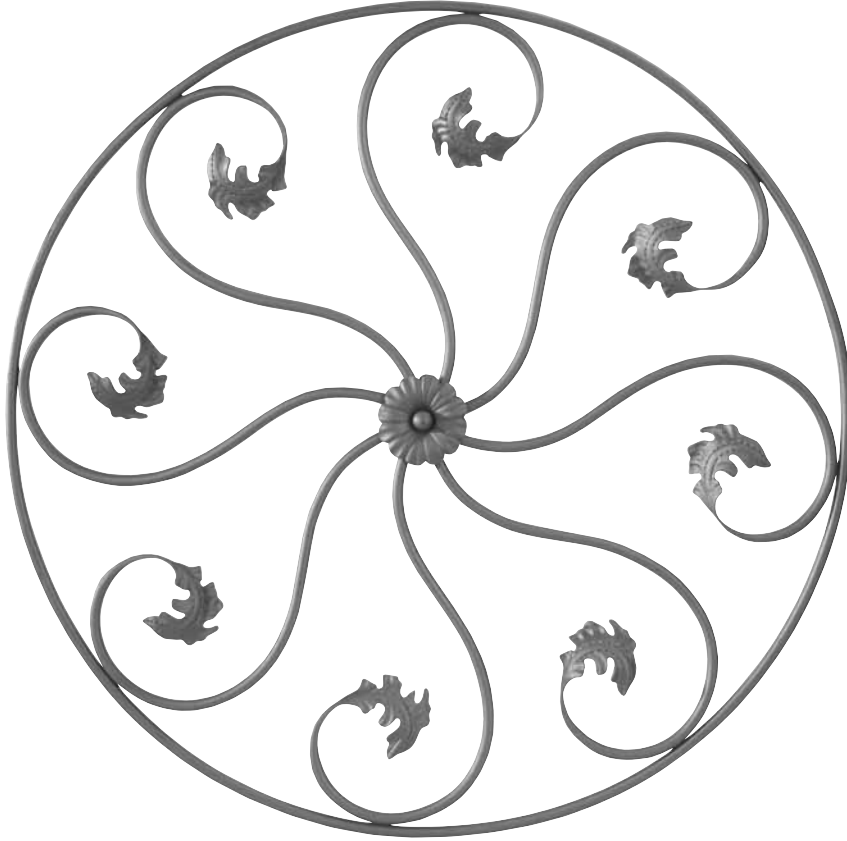


Ø mm 630    Ø 25"  
2100-125R   ■ 12    1/2"

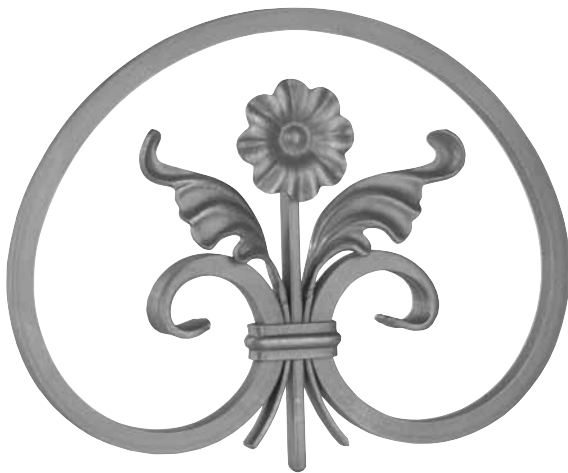
■ Ferro pieno quadro  
Square iron

■ Ferro pieno piatto  
Flat iron

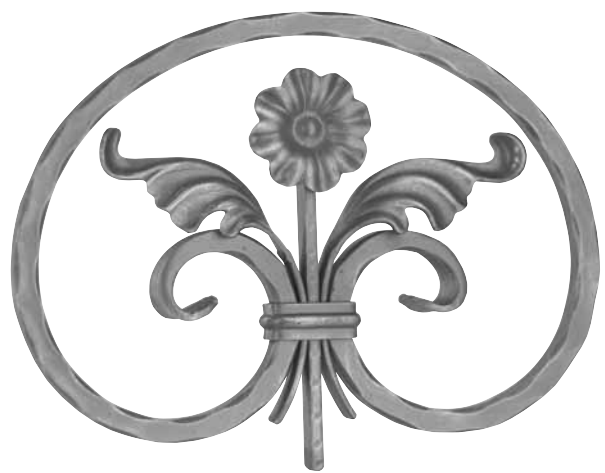
● Ferro pieno tondo  
Round iron



Ø mm 840    Ø 33"  
3510    🔥 ● 12    1/2"



mm 300 x 220 h    12" x 8-5/8" h  
4184-025    🔥 ■ 12    1/2"





mm 300 x 220 h    12" x 8-5/8" h  
4184-025B    🔥 ■ 12    1/2"



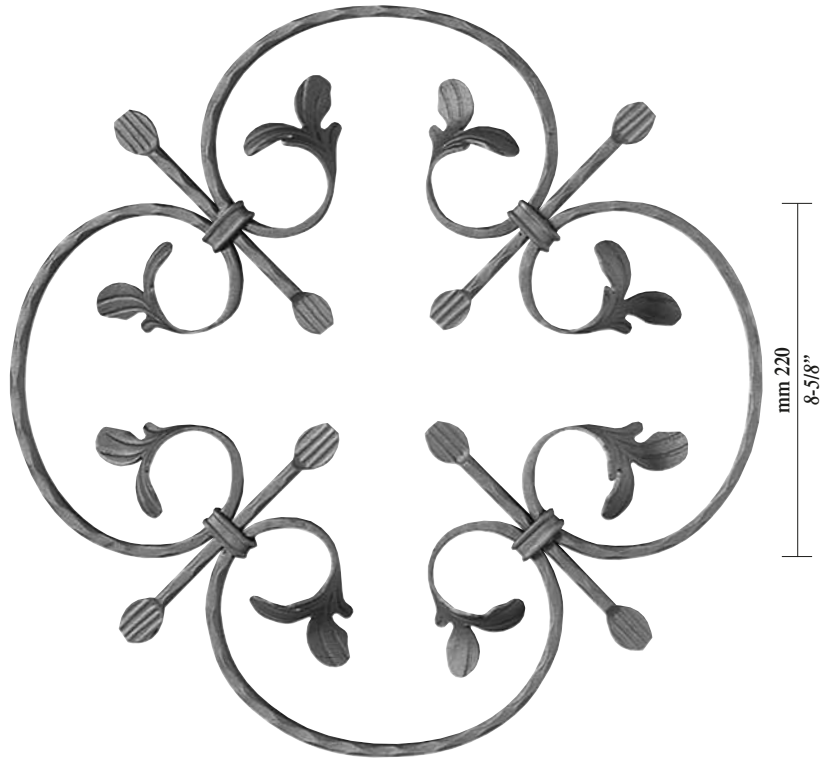


 *Martellato*  
Hammered

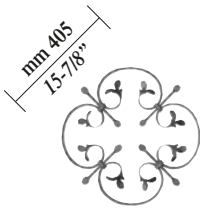
 *Rifinito a caldo*  
Hot finished



 *Fascettato*  
With collars

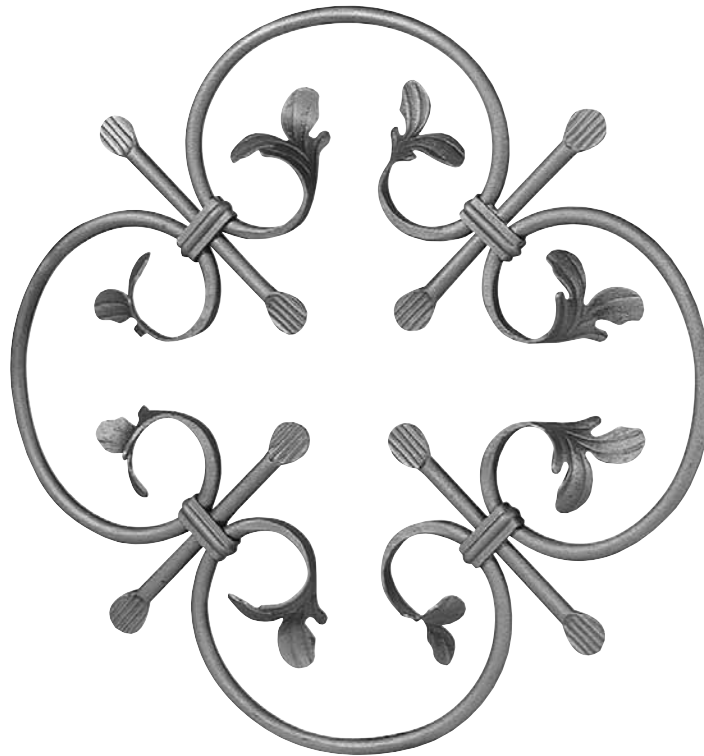
*Particolare finitura*  
Finish detail



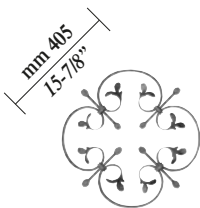
mm 220  
8-5/8"



Ø mm 465    Ø 18-1/4"  
4181      16 x 8    5/8" x 5/16"



220 mm  
8-5/8"



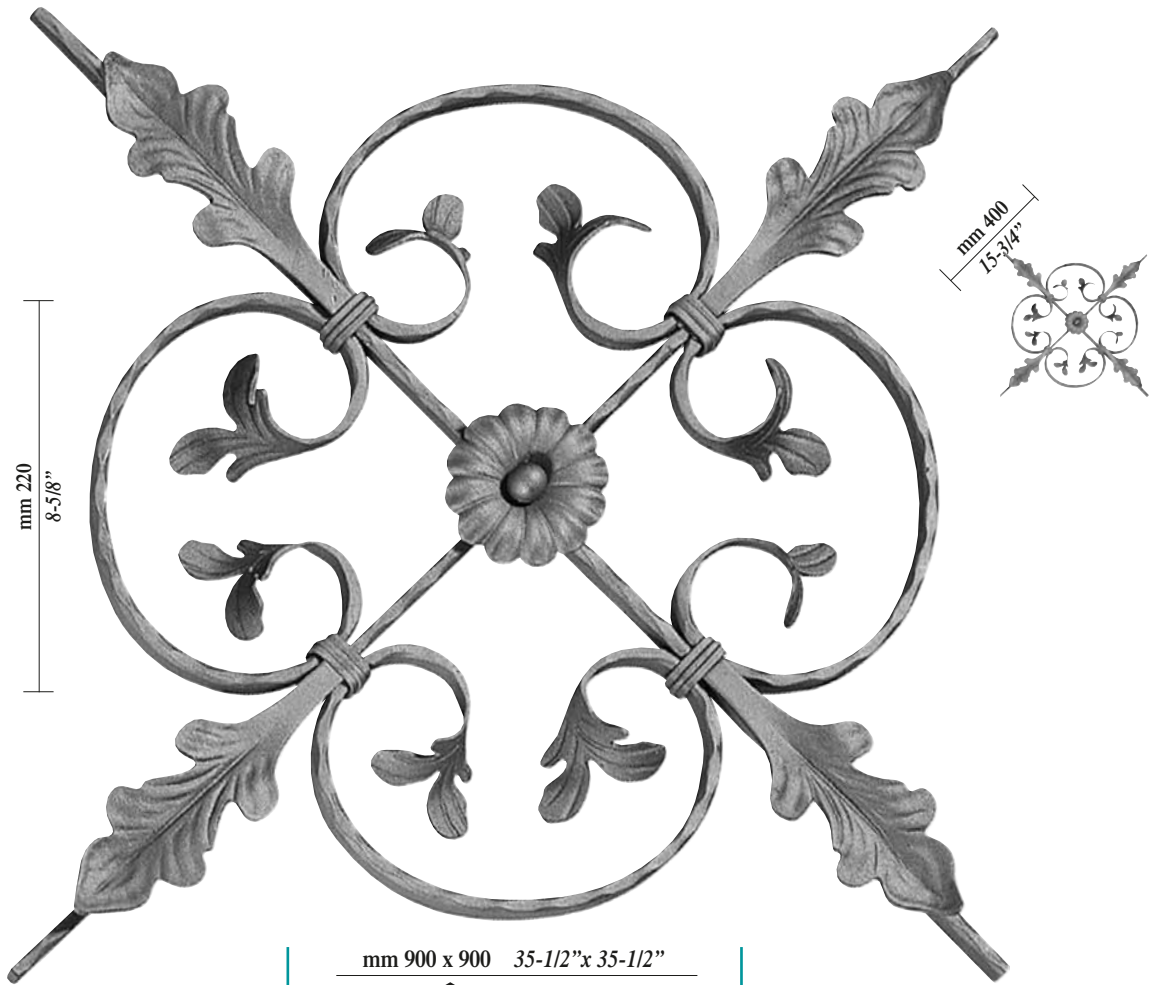
Ø mm 465    Ø 18-1/4"  
4186    ● 12    1/2"

■ *Ferro pieno quadro*  
Square iron

■ *Ferro pieno piatto*  
Flat iron

● *Ferro pieno tondo*  
Round iron

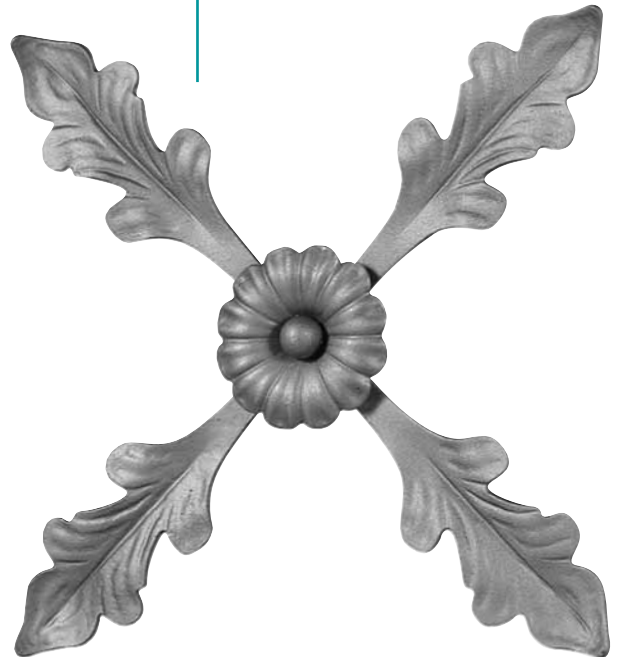
2.5



mm 900 x 900 35-1/2" x 35-1/2"  
4183 ◀ ■ 16 x 8 5/8" x 5/16"





mm 95 x 440 h 3-3/4" x 17-3/8" h  
4250 Sp 4 Th 1/8"



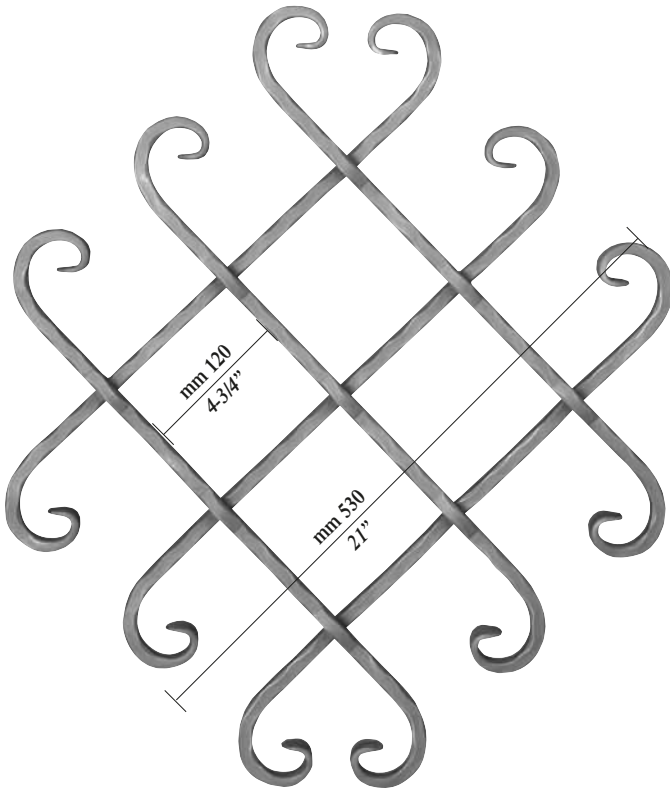
mm 440 x 440 h 17-3/8" x 17-3/8" h  
4255 Sp 4 Th 1/8"

 *Martellato*  
Hampered

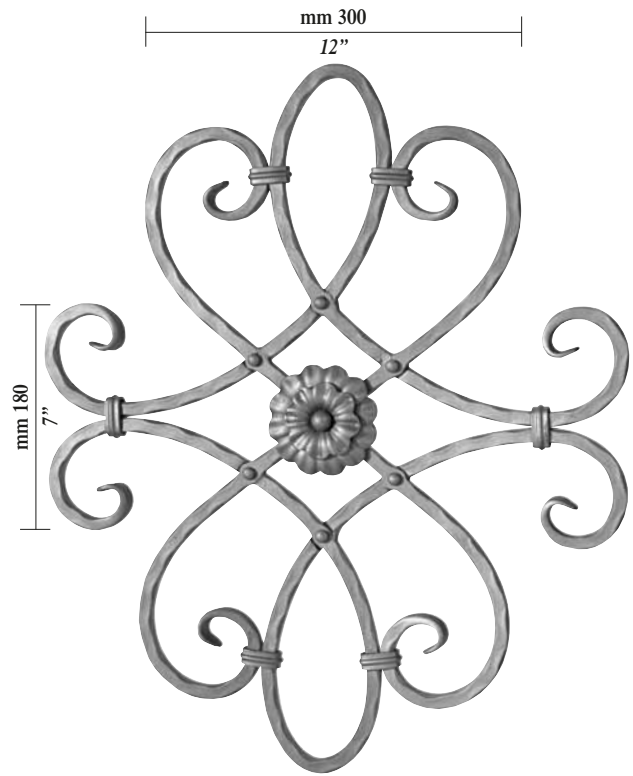
 *Rifinito a caldo*  
Hot finished

 *Fascettato*  
With collars

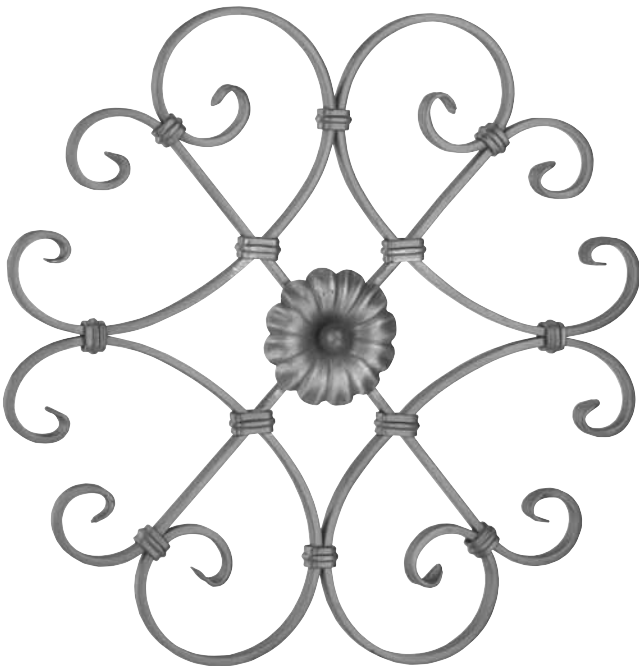
*Particolare finitura*  
Finish detail



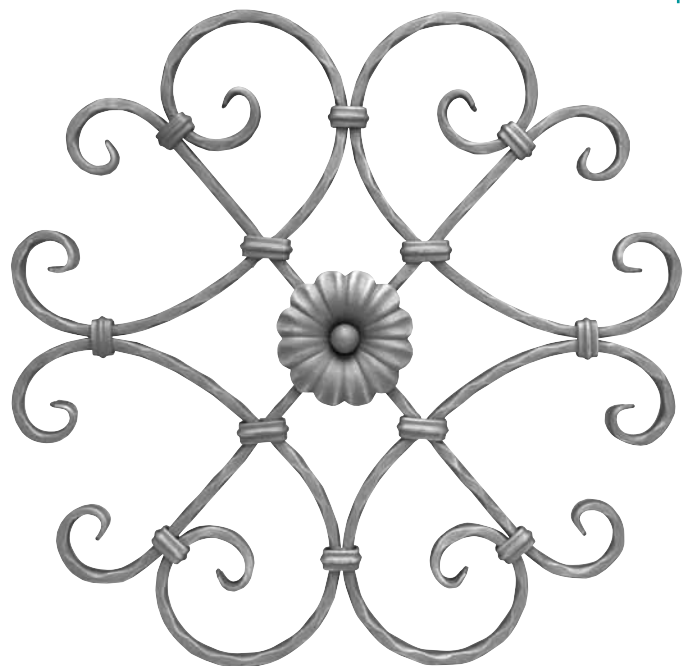
mm 580 x 630 h 23"x 25" h  
4260   ■ 12 1/2"



mm 480 x 580 h 19"x 23" h  
4265   ■ 12 1/2"



mm 450 x 450 h 17-3/4"x 17-3/4" h  
4262-063  ■ 12 x 6 1/2"x 1/4"



mm 450 x 450 h 17-3/4"x 17-3/4" h  
4262-070B   ■ 16 x 8 5/8"x 5/16"



*particolari che fanno la differenza • details which make the difference*

2.6