



6 PALETTI

- 6.1 PALETTI CON PIGNA SEMPLICE
- 6.2 PALETTI CON PIGNA 9 TREFOLI
- 6.3 PIGNE
- 6.4 TORCIGLIONI
- 6.5 TORCIGLIONI IN BARRE

6 BALUSTERS

- 6.1 BALUSTERS WITH SIMPLE BASKETS
- 6.2 BALUSTERS WITH 9 STRAND BASKETS
- 6.3 BASKETS
- 6.4 TWISTED BARS
- 6.5 LONG TWISTED BARS



Esecuzione pigna
Basket manufacturing

Attorcigliatura paletti
Balusters twisting

Esecuzione schiacciatura paletti
Balusters crushing

PIEGATURA A FREDDO - COLD BENDING

KALT BIEGUNG - DOBLADO EN FRIO - PLIAGE A FROID

In questa definizione rientra anche la “torcitura” e “attorcigliatura” in quanto si tratta di una torsione del pezzo, ottenuta con l’ausilio di macchine con opportune sagome.

This definition also includes the “twisting” and “kinking”.

In fact it is a torsion of the piece which is twisted by means of machines provided with special tools.

Unter diese Definition fallen auch „Drallung“ und „Zusammendrehen“ weil es sich um eine Verwindung des Werkstücks handelt, die mit entsprechenden Maschinen und Profilen erreicht wird.

En esta definición también entran la “torsión” y el “retorcimiento” puesto que se trata de una torción de la pieza, obtenida con el auxilio de máquinas equipadas con oportunos perfiles.

Cette définition comprend aussi le “tordage” et l’ “entortillement” parce qu’il s’agit d’une torsion de la pièce, obtenue avec des machines opportunément équipées.

PALETTI CON PIGNA

BALUSTERS WITH BASKETS

6


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particolari che fanno la differenza • details which make the difference

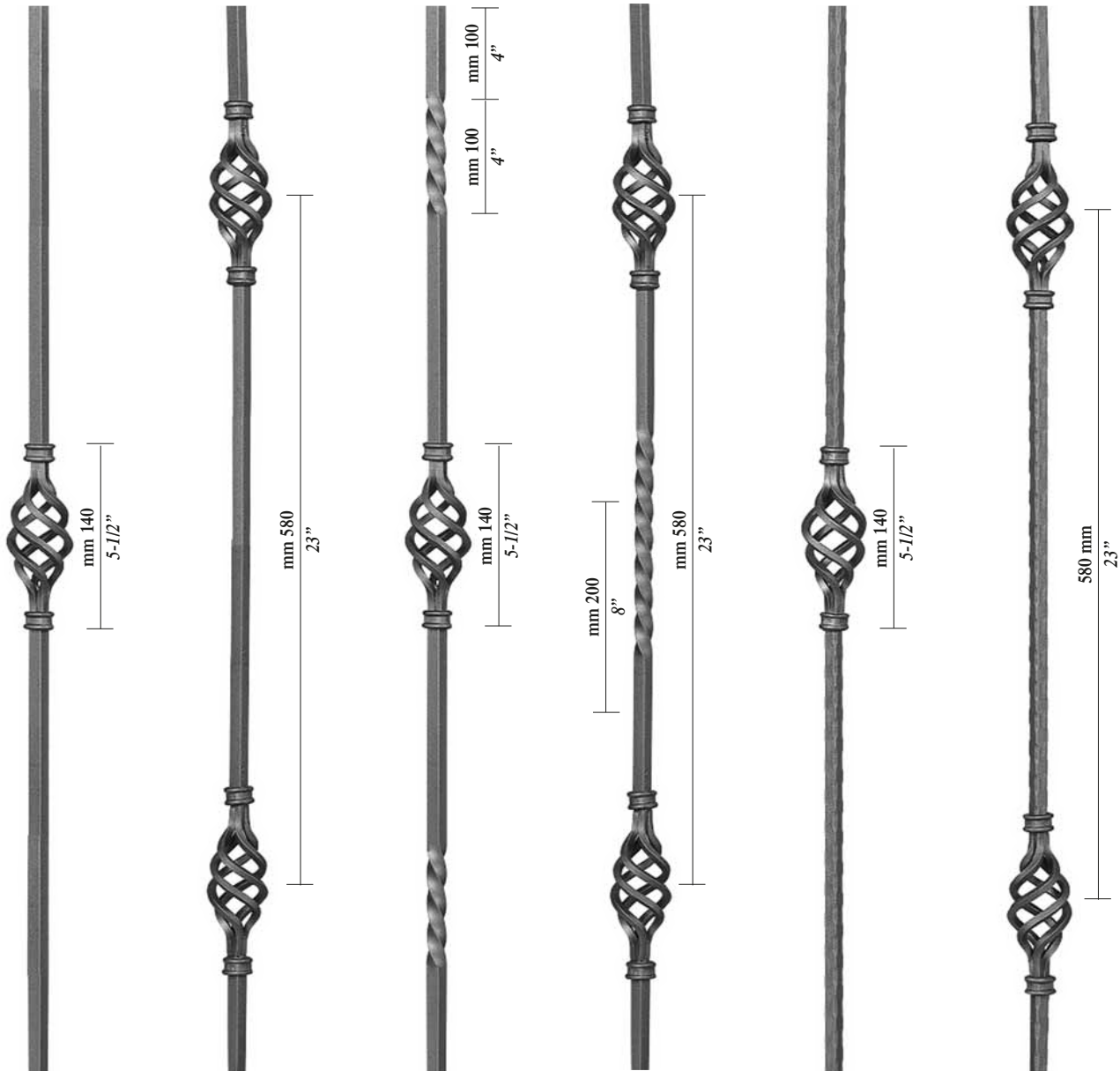


 *Martellato*
Hammered

 *Rifinito a caldo*
Hot finished

 *Fascettato*
With collars

Particolare finitura
Finish detail



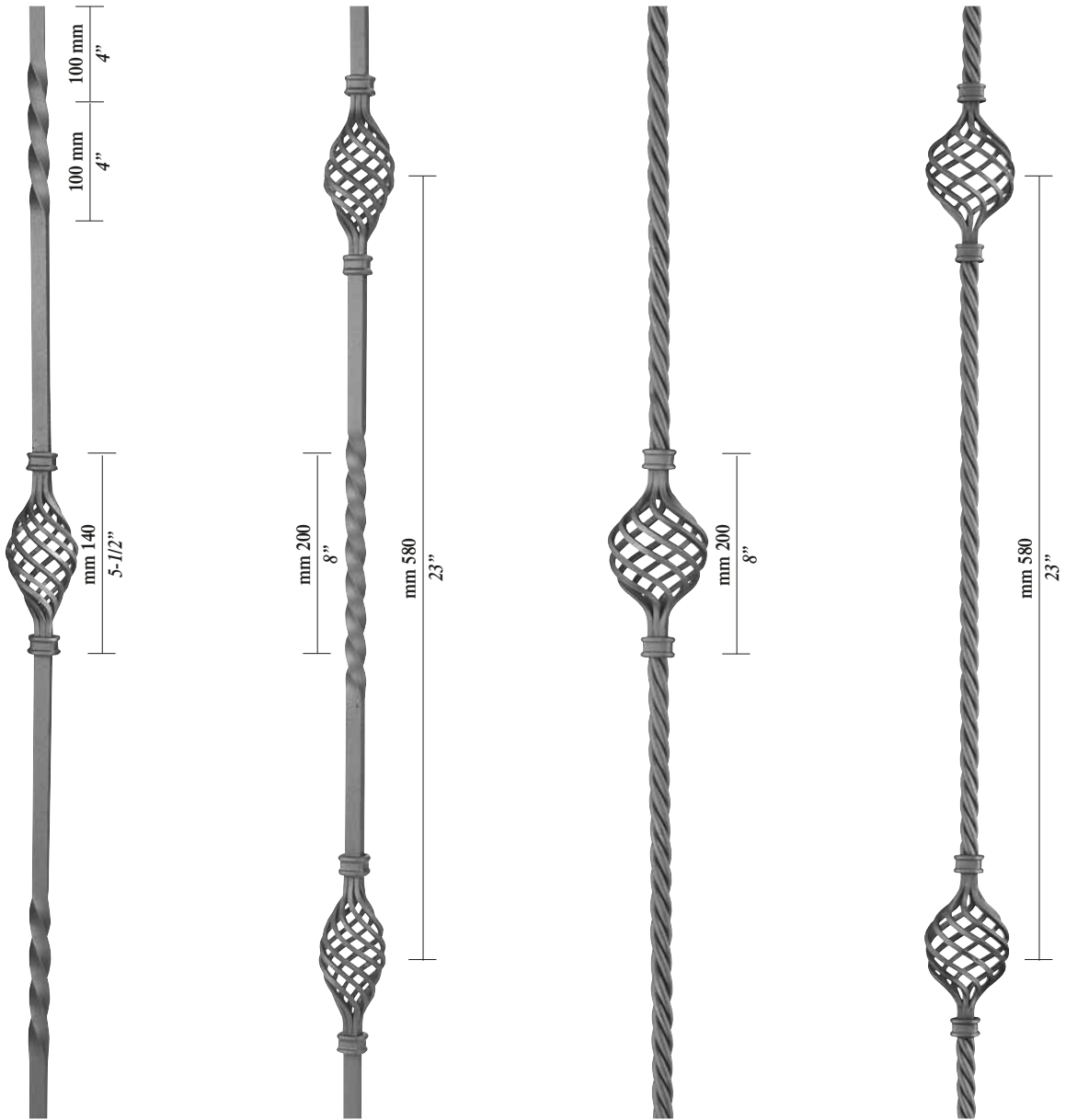
mm 60 x 900 h 2-3/8" x 35-1/2" h		mm 60 x 900 h 2-3/8" x 35-1/2" h		mm 60 x 900 h 2-3/8" x 35-1/2" h		mm 60 x 900 h 2-3/8" x 35-1/2" h		mm 60 x 900 h 2-3/8" x 35-1/2" h		mm 60 x 900 h 2-3/8" x 35-1/2" h	
6013-025	■ 12 1/2"	6014-025	■ 12 1/2"	6015	■ 12 1/2"	6018	■ 12 1/2"	6020	◀ ■ 12 1/2"	6021	◀ ■ 12 1/2"
6013-026	■ 14 9/16"	6014-026	■ 14 9/16"	6015-026	■ 14 9/16"	6018-026	■ 14 9/16"	6020-026B	◀ ■ 14 9/16"	6021-026B	◀ ■ 14 9/16"
				mm 80 x 900 h 3-1/8" x 35-1/2" h							
				6016	■ 16 5/8"						

■ *Ferro pieno quadro*
Square iron

■ *Ferro pieno piatto*
Flat iron

● *Ferro pieno tondo*
Round iron

6.2



mm 65 x 900 h 2-9/16" x 35-1/2" h			mm 65 x 900 h 2-9/16" x 35-1/2" h			mm 65 x 900 h 2-9/16" x 35-1/2" h			mm 65 x 900 h 2-9/16" x 35-1/2" h		
6017	■ 12	1/2"	6019	■ 12	1/2"	6017-247	● 16	5/8"	6019-247	● 16	5/8"
6017-026	■ 14	9/16"	6019-026	■ 14	9/16"						

⚒ *Martellato*
Hammered

🔥 *Rifinito a caldo*
Hot finished

✋ *Forgiato a mano*
Hand forged

Particolare finitura
Finish detail



mm 70 x 70 h 2-3/4" x 2-3/4" h
6100 ■ 6 1/4"



6022	■ 8	5/8"	mm 35 x 95	h 1-3/8" x 3-3/4" h
6023	■ 10	3/8"	mm 45 x 110	h 1-3/4" x 4-3/8" h
6024	■ 14	9/16"	mm 60 x 140	h 2-3/8" x 5-1/2" h
6025	■ 12	1/2"	mm 50 x 130	h 2" x 5-1/8" h
6026	■ 16	5/8"	mm 80 x 160	h 3-1/8" x 6-1/4" h
6027	■ 20	3/4"	mm 90 x 200	h 3-9/16" x 7-7/8" h
6028	■ 24	15/16"	mm 95 x 220	h 3-3/4" x 8-5/8" h
6029	■ 30	1-3/16"	mm 100 x 230	h 3-7/8" x 9" h

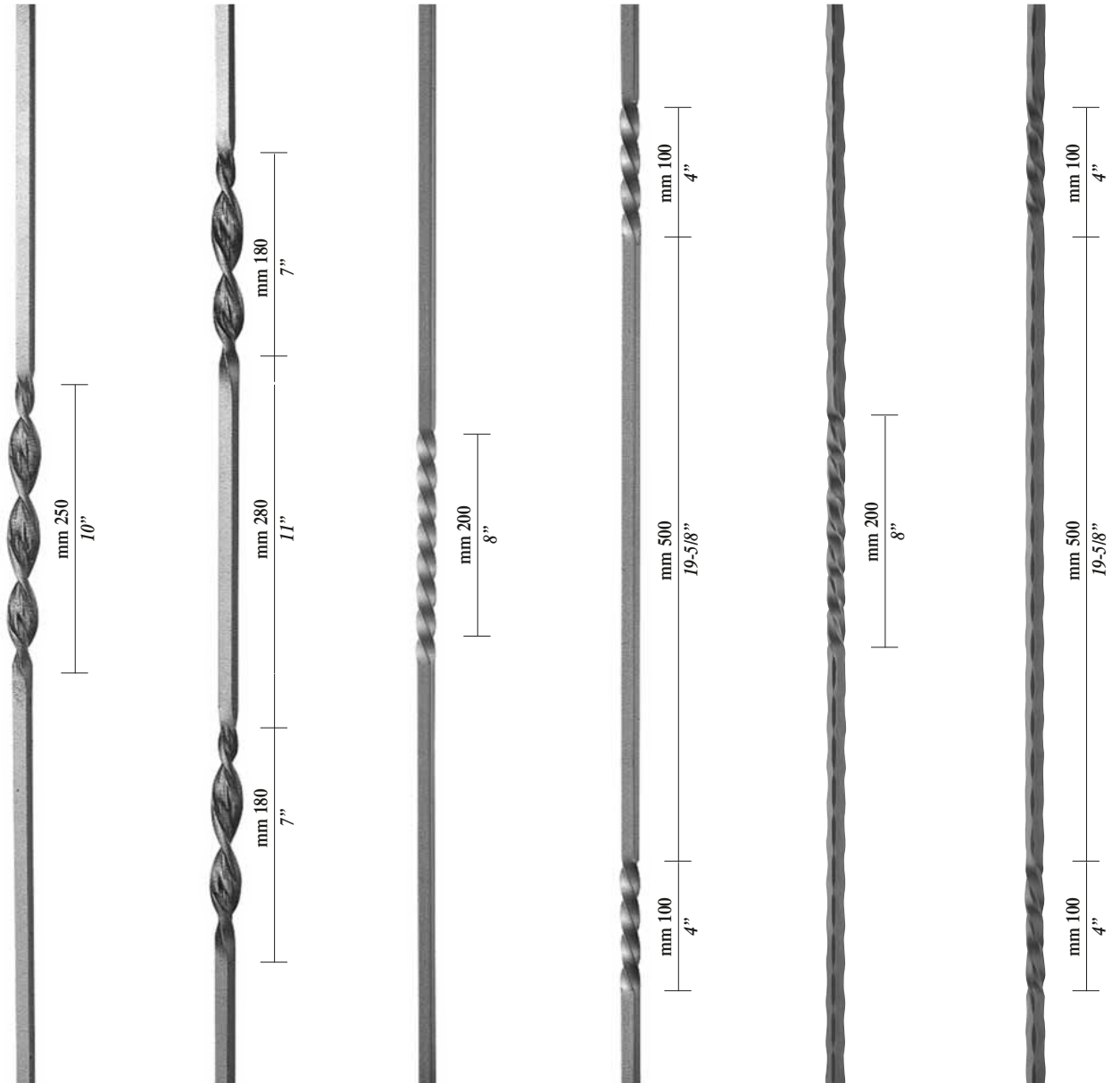
6110	■ 12	1/2"	mm 65 x 125	h 2-9/16" x 4-7/8" h
6112	■ 15	5/8"	mm 70 x 150	h 2-3/4" x 5-7/8" h
6114	■ 21	13/16"	mm 85 x 170	h 3-3/8" x 6-3/4" h
6116	■ 24	15/16"	mm 95 x 220	h 3-3/4" x 8-5/8" h
6118	■ 30	1-3/16"	mm 95 x 240	h 3-3/4" x 9-1/2" h

■ **Ferro pieno quadro**
Square iron

■ **Ferro pieno piatto**
Flat iron


● **Ferro pieno tondo**
Round iron

6.4



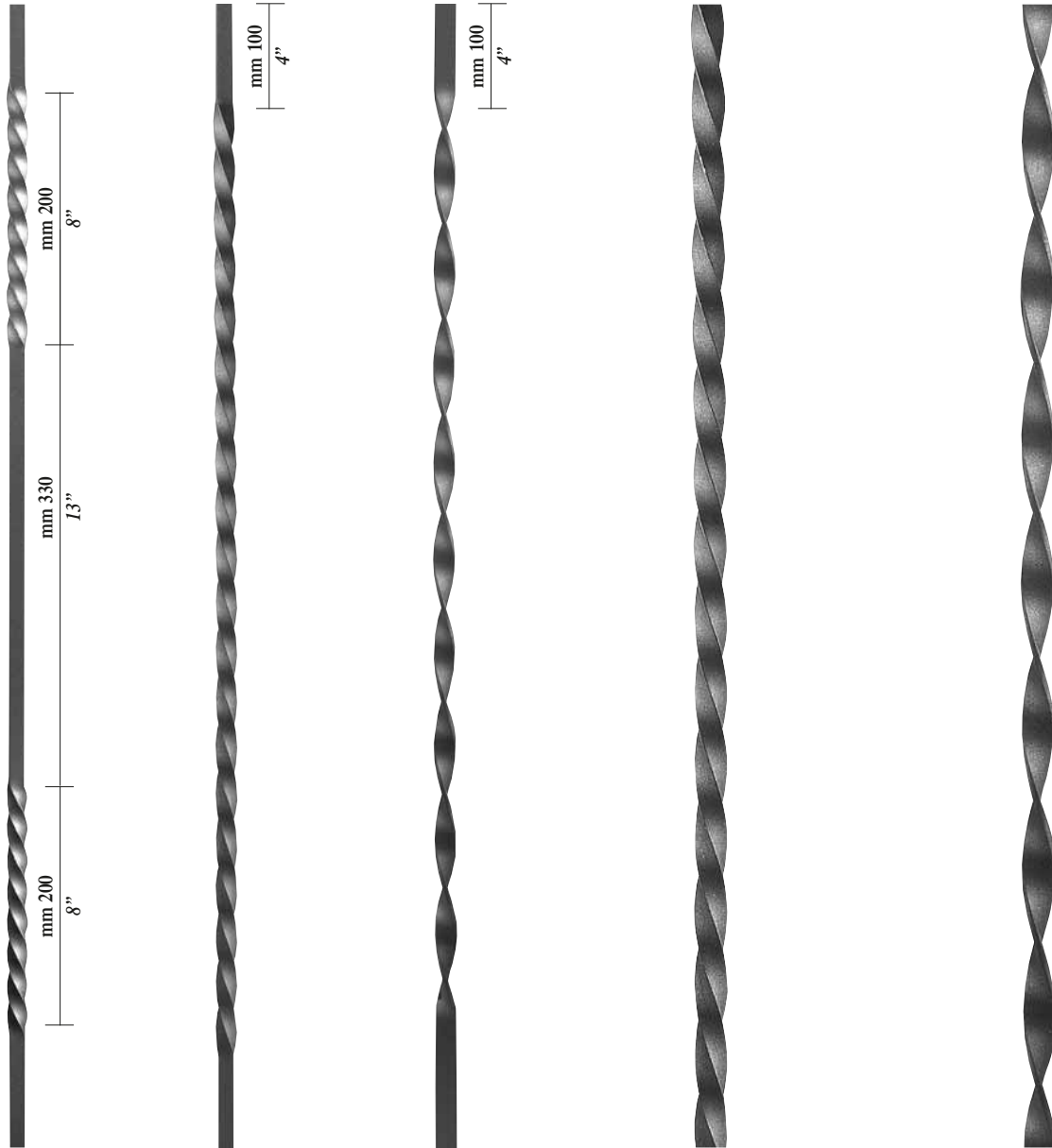
mm 900 h 35-1/2" h		mm 900 h 35-1/2" h		mm 900 h 35-1/2" h		↙ mm 900 h 35-1/2" h		mm 900 h 35-1/2" h		↙ mm 900 h 35-1/2" h	
6030	■ 12 1/2"	6031	■ 12 1/2"	6035	■ 12 1/2"	6036	■ 12 1/2"	6035-025B	■ 12 1/2"	6036-025B	■ 12 1/2"
6032	■ 14 9/16"	6033	■ 14 9/16"	6039	■ 14 9/16"	6036-026	■ 14 9/16"	6035-026B	■ 14 9/16"	6036-026B	■ 14 9/16"

 **Martellato**
Hammered

 **Rifinito a caldo**
Hot finished

 **Forgiato a mano**
Hand forged

Particolare finitura
Finish detail



mm 900 h 35-1/2" h		■ 8 5-16"		■ 16 x 4 5/8" x 1/8"		mm 3000 h 118" h		mm 3000 h 118" h	
6037	■ 12 1/2"	6040	750 h 29-1/2" h	6050	750 h 29-1/2" h	6056-023	■ 8 x 8 5/16" x 5/16"	6058-067	■ 16 x 4 5/8" x 1/8"
6037-026	■ 14 9/16"	6041	900 h 35-1/2" h	6051	900 h 35-1/2" h	6056-024	■ 10 x 10 3/8" x 3/8"	6058-071	■ 20 x 4 3/4" x 1/8"
			■ 10 3/8"		■ 20 x 4 3/4" x 1/8"	6056-025	■ 12 x 12 1/2" x 1/2"	6058-073	■ 20 x 6 3/4" x 1/4"
		6042	750 h 29-1/2" h	6052	750 h 29-1/2" h	6056-026	■ 14 x 14 9/16" x 9/16"	6058-082	■ 30 x 8 1-3/16" x 5/16"
		6043	900 h 35-1/2" h	6053	900 h 35-1/2" h	6056-027	■ 16 x 16 5/8" x 5/8"		
			■ 12 1/2"		■ 20 x 6 3/4" x 1/4"	6056-029	■ 20 x 20 3/4" x 3/4"		
		6044	750 h 29-1/2" h	6054	750 h 29-1/2" h	mm 6000 h 236" h		mm 6000 h 236" h	
		6045	■ 12 1/2"	6055	900 h 35-1/2" h	6056-023 6M	■ 8 x 8 5/16" x 5/16"	6058-067 6M	■ 16 x 4 5/8" x 1/8"
		mm 900 h 35-1/2" h		■ 30x8 1-3/16" x 5/16"		6056-024 6M	■ 10 x 10 3/8" x 3/8"	6058-071 6M	■ 20 x 4 3/4" x 1/8"
6046	■ 14 9/16"	6048	■ 20 3/4"	6050-082	750 h	6056-025 6M	■ 12 x 12 1/2" x 1/2"	6058-073 6M	■ 20 x 6 3/4" x 1/4"
6047	■ 16 5/8"			6051-082	900 h	6056-026 6M	■ 14 x 14 9/16" x 9/16"	6058-082 6M	■ 30 x 8 1-3/16" x 5/16"
6048	■ 20 3/4"					6056-027 6M	■ 16 x 16 5/8" x 5/8"		
						6056-029 6M	■ 20 x 20 3/4" x 3/4"		



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6.5